

100038974-123310

**LABIAL PAD**

This application claims priority from U.S. Provisional Application No. 60/297000 filed on June 8, 2001, and U.S. Provisional Application No. 60/315257 filed on August 27, 2001.

5

**BACKGROUND**

The present invention relates generally to absorbent articles. More particularly, the present invention relates to absorbent articles such as labial pads configured for disposition within the vestibule of a female wearer.

A broad manner and wide variety of absorbent articles configured for the absorption of 10 bodily exudates such as menstrual fluid are, of course, well known. With respect to feminine hygiene, the art has offered two basic types of feminine hygiene protection: sanitary napkins, developed for external wear about the pudendal region, and tampons, developed for residence within the vaginal cavity and interruption of menstrual flow therefrom. Hybrid feminine hygiene protection devices, attempting to merge the structural features of both within a single type of 15 device, have also been proposed, but have not seen a meaningful measure of acceptance insofar as the effort to appropriate advantages has been overshadowed by the more demonstrable perpetuation of structural and anatomically functional disadvantages. Other less intrusive devices, known as labial or interlabial devices and characterized as having a portion which at least partially resides external of the wearer's vestibule, have also been proposed.

20 Many of these prior devices have not fully satisfied the demand of consumers for even smaller devices that may be worn interlabially by female wearers. In response thereto, several manufacturers have produced labial pads that are quite small in size in comparison to the prior

devices described above. However, the construction of many of these devices appears to fail to recognize the significance of anatomical cooperation with the female wearer. For example, the obtrusive geometries of many of these devices are relatively long in length (e.g., greater than 100 mm) resulting in structural elements coming into irritating contact with highly sensitive portions of the female anatomy such as the clitoris and/or the perineum. Although devices shorter in length have been proposed, many of these shorter devices do not have sufficient surface areas in contact with the interlabial space of the female wearer often increasing the likelihood that the product will become dislodged from the interlabial space or provide less than adequate protection from leakage.

10

#### SUMMARY

The present inventors have recognized the deficiencies and problems inherent in the prior art and in response thereto conducted intensive research in developing the innovative labial pads of the present invention. The inventors have discovered that absorbent articles such as labial pads having well-defined lengths, widths and surface areas mitigate the likelihood that the absorbent article will become dislodged from the vestibule during use or provide less than adequate protection from leakage.

In one embodiment, an absorbent article is configured for disposition within the vestibule of a female wearer and has an improved efficacy at maintaining disposition within the vestibule.

20 The absorbent article includes an absorbent. The absorbent has a length, a width and an upper surface. The upper surface of the absorbent has a surface area. The length of the absorbent is no less than about 40 mm. The length of the absorbent is no greater than about 80 mm. The width of the absorbent is no less than about 5 mm. The width of the absorbent is no greater than about 40 mm. The surface area of the upper surface of the absorbent is no less than about 700 mm<sup>2</sup>, while the surface area of the upper surface of the absorbent is no greater than about 1,700 mm<sup>2</sup>.

In another embodiment, an absorbent article is configured for disposition within the vestibule of a female wearer and has an improved efficacy at maintaining disposition within the vestibule. The absorbent article includes an absorbent. The absorbent has a length, a width and an upper surface. The upper surface of the absorbent has a surface area. The length of the absorbent is no less than about 50 mm. The length of absorbent is no greater than about 90 mm.

30 The width of the absorbent is no less than about 15 mm. The width of the absorbent is no greater than about 50 mm. The surface area of the upper surface of the absorbent is no less than

about 1,700 mm<sup>2</sup>, while the surface area of the upper surface of the absorbent is no greater than about 2,400 mm<sup>2</sup>.

In still another embodiment, an absorbent article is configured for disposition within the vestibule of a female wearer and has an improved efficacy at maintaining disposition within the

5 vestibule. The absorbent article includes an absorbent. The absorbent has a length, a width and an upper surface. The upper surface of the absorbent has a surface area. The length of the absorbent is no less than about 70 mm. The length of the absorbent is no greater than about 100 mm. The width of the absorbent is no less than about 5 mm. The width of the absorbent is no greater than about 50 mm. The surface area of the upper surface of the absorbent is no less than about 2,400 mm<sup>2</sup>, while the surface area of the upper surface of the absorbent is no greater than about 3,100 mm<sup>2</sup>.

10

In yet another embodiment, an absorbent article is configured for disposition within the vestibule of a female wearer and having an improved efficacy at maintaining disposition within the vestibule absent the effective assistance of a stay-in-place means. The absorbent article

15 includes an absorbent. The absorbent has a length, a width and an upper surface. The upper surface of the absorbent has a surface area. The length of the absorbent is no greater than about 100 mm, while the width of the absorbent is no greater than about 50 mm. The surface area of the upper surface of the absorbent is no greater than about 3,100 mm<sup>2</sup>.

20

#### DRAWINGS

The foregoing and other features, aspects and advantages of the present invention will become better understood with regard to the following description, appended claims and accompanying drawings where:

FIG. 1 is a simplified anatomical cross-sectional view of a human female illustrating the environment for an absorbent article such as a labial pad.

25 FIG. 2 is a simplified anatomical cross-sectional view of a human female illustrating a placement of an absorbent article, such as a labial pad, disposed within the vestibule of a wearer.

FIG. 3 is a top view illustrating an embodiment of an absorbent article.

FIG. 4 is cross-sectional view of the absorbent article illustrated in FIG. 3 taken along line

30 4 - 4 thereof.

FIG. 5 is a cross-sectional view illustrating another embodiment of an absorbent article.

FIG. 6 is a top view illustrating an embodiment of an absorbent article similar to that illustrated in FIG. 3.

FIG. 7 is a top view illustrating an alternate embodiment of an absorbent article.

FIG. 8 is a top view illustrating yet another embodiment of an absorbent article.

FIG. 9 is a top view illustrating still another embodiment of an absorbent article.

FIG. 10 is a top view illustrating another alternate embodiment of an absorbent article.

FIG. 11 is a cross-sectional view illustrating yet another alternate embodiment of an embossed article.

FIG. 12 is a cross-sectional view illustrating the embodiment of FIG. 11 in a folded position.

FIG. 13 illustrates an enlarged view of an embodiment of an absorbent article folded substantially about a principal axis.

10 FIG. 14 illustrates an exaggerated enlarged view of an embodiment of an absorbent article folded substantially about a principal axis and being grasped for disposition in the vestibule by the wearer's fingers.

FIG. 15 is a top view illustrating a further embodiment of an absorbent article.

FIG. 16 is a top view illustrating an additional embodiment of an absorbent article.

15

#### DESCRIPTION

Turning to the figures of drawing, *i.e.*, FIGs. 1 through 16, in each of which similar parts are identified with like reference characters, FIG. 2 illustrates diagrammatically an absorbent article, such as a labial pad, designated generally as 40, disposed within the vestibule of a wearer, designated generally as 42 (see also FIG. 1). As used herein, the term "labial pad" refers to a device having at least some absorbent components, and which is specifically configured for disposition in between the labia majora, extending at least partially into the vestibule (42) of a female wearer during use. For purposes of the ensuing description, the vestibule (42) is considered to be the region defined within the labia (not specifically shown in the figures herein) beginning at about a point lying caudally from the anterior labial commissure (44), extending rearward to the posterior labial commissure (46) and bounded inwardly by the floor (48) of the vestibule. One of skill in the art fully understands that there is a wide range of variation among women with respect to the relative size and shape of labia majora and labia minora as the same interrelatedly define the contour of the vestibule (42). For purposes of the present description, however, such differences will not specifically be addressed, it being recognized that in any event the disposition of the absorbent article (40) into the vestibule (42) will necessitate placement between the labia majora regardless of any such consideration respecting the labia minora. Lying caudally of the vestibule (42) is the perineum (50) which leads to the anus (52) in the region of the buttocks (54). Within the vestibule (42) itself is located

the principal urogenital members which, for purposes pertinent here, are constituted of the vaginal orifice (56), the urethral orifice (58), and the clitoris (60). Given the foregoing simplified review of this anatomical region, and to facilitate the present description, the vestibule (42) will be considered generally to be the region between the posterior labial commissure (46)

5 and the clitoris (60), for convenience. For a more comprehensive description of this portion of the human female anatomy, however, attention is invited to *Anatomy of the Human Body* by Henry Gray, Thirtieth American Edition (Carmine D. Clemente ed., Lea & Febiger, 1985) at 1571-1581.

As can be seen with reference to the anatomical structure illustrated in FIGS. 1 and 2, the absorbent article (40) is disposed at least partially within the vestibule (42) for at least partially occluding the same respecting fluid flow therefrom. In this regard, the predominant use of the absorbent article (40) is for the absorption of menstrual fluid emitted via the vaginal orifice (56); although the absorbent article is equally well adapted to serve as a type of incontinence device for absorption of urine as occurs upon minor, female incontinence.

15 The absorbent article (40), an embodiment of which is illustrated in FIG. 3, has a principal longitudinal axis (L) which generally runs along the x direction. As used herein, the term "longitudinal" refers to a line, axis or direction in the plane of the absorbent article (40) that is generally aligned with (e.g., approximately parallel to) a vertical plane that bisects a standing female wearer into left and right body halves when the absorbent article is in use. The  
20 longitudinal direction is generally illustrated in FIG. 3 by the x-axis. The absorbent article (40) also has a principal transverse axis (T). The terms "transverse," "lateral" or "y direction" as used herein generally refer to a line, axis or direction that is generally perpendicular to the longitudinal direction. The lateral direction is generally illustrated in FIG. 3 by the y-axis. The "z direction" is typically a line, axis or direction generally parallel to the vertical plane described  
25 above. The z direction is generally illustrated in FIG. 4 by the z-axis. The term "upper" refers generally to an orientation directed toward the wearer's head, while the terms "lower" or "downwardly" refer generally to an orientation directed toward the wearer's feet. For purposes of discussion herein, each layer of the absorbent article (40), e.g., a fluid permeable cover (62), a liquid impermeable baffle (64) and/or an absorbent (66), has an upper or body-facing surface  
30 and a lower surface also described as the surface opposed to the upper or body-facing surface.

Turning now to FIG. 5, an absorbent article (40) is illustrated as comprising a fluid permeable cover (62), a liquid impermeable baffle (64) and an absorbent (66) situated between the cover and the baffle. As illustrated in FIG. 6, the absorbent (66) has a first end region (70), a second end region (72), and a central region (74) disposed between each end region. The

absorbent article (40) should be of a suitable size and shape that allows at least a portion of the absorbent article to be disposed within the vestibule (42) of a female wearer. In addition, the absorbent article (40) desirably at least partially occludes and intercepts the flow of menstrual fluid, urine or other bodily exudates from the wearer's vaginal orifice (56) and/or urethral orifice

5 (58).

The absorbent (66), and thus the absorbent article (40), generally displays a geometry extending between spaced apart first (76) and second (78) transverse end areas. The overall geometry is completed by noting that the absorbent (66), and thus the absorbent article (40), also includes spaced apart first (80) and second (82) longitudinal sides ranging between the transverse end areas (76, 78), these collectively sometimes being referred to herein as the perimetral sides (*i.e.*, those defining the periphery).

The geometry of the absorbent (66) is a significant factor affecting the overall size and effectiveness of the absorbent article (40). In general, the absorbent (66) has a maximum width ( $W_{\max}$ ), measured along a line laying generally parallel to the principal transverse axis (T) and running from one longitudinal side to the opposing longitudinal side (80, 82), and a minimum width ( $W_{\min}$ ), measured along a line also laying generally parallel to the principal transverse axis (T) and running from one longitudinal side to the opposing longitudinal side (80, 82). The maximum width ( $W_{\max}$ ) of the absorbent (66) typically is no greater than about 30; alternatively, no greater than about 40; alternatively, no greater than about 50; alternatively, no greater than about 60; or alternatively, no greater than about 70 mm. The minimum width ( $W_{\min}$ ) of the absorbent (66) typically is no less than about 30; alternatively, no less than about 20; alternatively, no less than about 10; or alternatively, no less than about 5 mm. Thus, the absorbent (66) may have a width ranging between no less than about 5 mm up to no greater than about 70 mm; although the approximate width(s) of the absorbent may vary according to, *inter alia*, the general design and intended disposition of the absorbent article (40) within the vestibule (42) of a female wearer. One of skill in the art will readily appreciate that certain embodiments of the absorbent (66), and thus certain embodiments of the absorbent article (40), may have a minimum width ( $W_{\min}$ ) equal to its maximum width ( $W_{\max}$ ). In such instances, reference is generally made only to the maximum width ( $W_{\max}$ ).

30

The absorbent (66) also has a maximum length ( $L_{\max}$ ), measured along a line laying generally parallel to the principal longitudinal axis (L) and running from one transverse end area to the other transverse end area (76, 78). The maximum length ( $L_{\max}$ ) of the absorbent (66) typically is no greater than about 40; alternatively, no greater than about 50; alternatively, no greater than about 60; alternatively, no greater than about 70; alternatively, no greater than about

80; alternatively, no greater than about 90; or alternatively, no greater than about 100 mm. The absorbent (66) may also have a minimum length ( $L_{min}$ ), measured along a line also laying generally parallel to the principal longitudinal axis (L) and running from one transverse end area to the other transverse end area (76, 78). The minimum length ( $L_{min}$ ) of the absorbent (66)

5 typically is no less than about 100; alternatively, no less than about 90; alternatively, no less than about 80; alternatively, no less than about 70; alternatively, no less than about 60; alternatively, no less than about 50; or alternatively, no less than about 40 mm. Thus, the absorbent (66) may have a length ranging between no less than about 40 mm up to no greater than about 100 mm; although the approximate length(s) of the absorbent may vary according to, *inter alia*, the general  
10 design and intended disposition of the absorbent article (40) within the vestibule (42) of a female wearer. One of skill in the art will readily appreciate that certain embodiments of the absorbent (66), and thus certain embodiments of the absorbent article (40), may have a minimum length ( $L_{min}$ ) equal to its maximum length ( $L_{max}$ ). In such instances, as illustrated at least in FIGs. 6, 8,  
15 9, 15 and 16, reference is generally made only to the maximum length ( $L_{max}$ ). Embodiments of an absorbent (66), and thus embodiments of an absorbent article (40), having a maximum length ( $L_{max}$ ) not equal to its minimum length ( $L_{min}$ ) are illustrated at least in FIGs. 7 and 10.

The first end region (70) and the second end region (72) each minimally extend outwardly from the central region (74) toward the transverse end areas (76 and 78, respectively) of the absorbent (66) a distance of no less than about 30; alternatively, no less than about 20; or  
20 alternatively, no less than about 10 % of the maximum length ( $L_{max}$ ) of the absorbent. The first end region (70) and the second end region (72) each maximally extend outwardly from the central region (74) toward the transverse end areas (76 and 78, respectively) of the absorbent (66) a distance of no greater than about 20; alternatively, no greater than about 30; or alternatively, no greater than about 40 % of the maximum length ( $L_{max}$ ) of the absorbent. Thus,  
25 the end regions (70, 72) may occupy from a minimum of about 20 % up to a maximum of about 80 % of the maximum length ( $L_{max}$ ) of the absorbent (66); although the approximate size of the first and second end regions may vary according to, *inter alia*, the general design and intended disposition of the absorbent article (40) within the vestibule (42) of a female wearer.

The absorbent article (40) is desirably provided with sufficient capacity to absorb and  
30 retain the intended amount and type of bodily exudate(s). The absorbent capacity is provided by a fluid retentive core or absorbent generally identified as 66. For at least menstrual fluid, the absorbent (66) desirably has a minimum capacity of no less than about 19; alternatively, no less than about 18; alternatively, no less than about 17; alternatively, no less than about 16; alternatively, no less than about 15; alternatively, no less than about 14; alternatively, no less

TOTEST-TESTBED

than about 13; alternatively, no less than about 12; alternatively, no less than about 11; alternatively, no less than about 10; alternatively, no less than about 9; alternatively, no less than about 8; alternatively, no less than about 7; alternatively, no less than about 6; alternatively, no less than about 5; alternatively, no less than about 4; alternatively, no less than about 3;

5 alternatively, no less than about 2; or alternatively, no less than about 1 g/g. The absorbent (66) also may have a maximum capacity of no greater than about 5; alternatively, no greater than about 6; alternatively, no greater than about 7; alternatively, no greater than about 8; alternatively, no greater than about 9; alternatively, no greater than about 10; alternatively, no greater than about 11; alternatively, no greater than about 12; alternatively, no greater than about

10 13; alternatively, no greater than about 14; alternatively, no greater than about 15; alternatively, no greater than about 16; alternatively, no greater than about 17; alternatively, no greater than about 18; alternatively, no greater than about 19; alternatively, no greater than about 20; alternatively, no greater than about 25; or alternatively, no greater than about 30 g/g. Thus, the absorbent (66) may have an absorbent capacity ranging between no less than about 1 g/g up to no

15 greater than about 30 g/g; although the approximate capacity of the absorbent may vary according to, *inter alia*, the general design and intended disposition of the absorbent article (40) within the vestibule (42) of a female wearer. One of skill in the art will readily realize that the addition of superabsorbent polymer(s) or coated superabsorbent polymer(s) to the absorbent (66) typically has the effect of substantially increasing the absorbent capacity.

20 Describing the individual elements in greater detail, the absorbent (66) has an upper or body-facing surface and a lower surface (or surface opposed to the upper or body-facing surface) and may include any material capable of absorbing and/or adsorbing and thereafter retaining the intended bodily exudate(s). Suitable materials are also generally hydrophilic, compressible and conformable. The absorbent (66) may be formed from any of the materials well known to those

25 of ordinary skill in the art. Examples of such materials include, but are not limited to, various natural or synthetic fibers, multiple plies of creped cellulose wadding, fluffed cellulose fibers, rayon or other regenerated cellulose materials, wood pulp fibers or comminuted wood pulp fibers, airlaid material, textile fibers, a blend of polyester and polypropylene fibers, absorbent foams, absorbent sponges, superabsorbent polymers, coated superabsorbent polymers, fibrous

30 bundles or nits, or any equivalent material or combination of materials. Also suitable for use would be hydrophobic material that has been rendered hydrophilic according to any of a number of known methods for so doing. The total absorbent capacity of the absorbent (66) should, however, be compatible with the design exudate loading and the intended use of the absorbent article (40). Further, the size and absorbent capacity of the absorbent (66) may be varied.

Therefore, the dimension, shape, and configuration of the absorbent (66) may be varied (e.g., the absorbent may have a varying thickness as illustrated at least in FIGs. 11 and 12, or a hydrophilic gradient, or may contain superabsorbent polymer(s) and the like).

The absorbent (66) generally has a thickness, caliper or height (H), as illustrated at least in

5 FIG. 4, measured along a line lying generally parallel to the z-axis. The minimum thickness of the absorbent (66) typically is no less than about 9; alternatively, no less than about 8; alternatively, no less than about 7; alternatively, no less than about 6; alternatively, no less than about 5; alternatively, no less than about 4; alternatively, no less than about 3; alternatively, no less than about 2; alternatively, no less than about 1; or alternatively, no less than about 0.5 mm.

10 The maximum thickness of the absorbent (66) typically is no greater than about 2; alternatively, no greater than about 3; alternatively, no greater than about 4; alternatively, no greater than about 5; alternatively, no greater than about 6; alternatively, no greater than about 7; alternatively, no greater than about 8; alternatively, no greater than about 9; or alternatively, no greater than about 10 mm. Thus, the absorbent (66) may have a thickness of about 10 mm or less; although the approximate thickness of the absorbent may vary according to, *inter alia*, the general design and intended disposition of the absorbent article (40) within the vestibule (42) of a female wearer.

15

The absorbent (66) desirably also has a relatively low density which is deemed desirable for comfort. Generally, the absorbent has a density of less than about 0.5 g/cc. Stated

20 differently, the absorbent (66) typically has a maximum density of no greater than about 0.5; alternatively, no greater than about 0.4; alternatively, no greater than about 0.3; alternatively, no greater than about 0.2; alternatively, no greater than about 0.1; alternatively, no greater than about 0.09; alternatively, no greater than about 0.08; alternatively, no greater than about 0.07; alternatively, no greater than about 0.06; alternatively, no greater than about 0.05; alternatively, no greater than about 0.04; alternatively, no greater than about 0.03; or alternatively, no greater than about 0.02 g/cc. The absorbent (66) generally also has a minimum density of typically no less than about 0.01; alternatively no less than about 0.02; alternatively, no less than about 0.03; alternatively, no less than about 0.04; alternatively, no less than about 0.05; alternatively, no less than about 0.06; alternatively, no less than about 0.07; alternatively, no less than about 0.08; alternatively, no less than about 0.09; alternatively, no less than about 0.1; alternatively, no less than about 0.2; alternatively, no less than about 0.3; or alternatively, no less than about 0.4 g/cc.

25

30

Thus, the density of the absorbent (66) may range up to about 0.5 g/cc; although the approximate density of the absorbent may vary according to, *inter alia*, the general design and intended disposition of the absorbent article (40) within the vestibule (42) of a female wearer.

TOTEST-TEST-0001423404

The absorbent (66) also desirably has a basis weight of less than about 600 grams per square meter (gsm). Stated differently, the absorbent (66) typically has a maximum basis weight of no greater than about 600; alternatively, no greater than about 500; alternatively, no greater than about 400; alternatively, no greater than about 300; alternatively, no greater than about 200; or alternatively, no greater than about 100 gsm. Generally, the absorbent (66) also has a minimum basis weight of typically no less than about 0.1; alternatively, no less than about 50; alternatively, no less than about 100; alternatively, no less than about 150; alternatively, no less than about 200; alternatively, no less than about 250; alternatively, no less than about 300; alternatively, no less than about 350; alternatively, no less than about 400; alternatively, no less than about 450; alternatively, no less than about 500; or alternatively, no less than about 550 gsm. Thus, the absorbent (66) may have a basis weight of about 600 gsm or less; although the approximate basis weight of the absorbent may vary according to, *inter alia*, the general design and intended disposition of the absorbent article (40) within the vestibule (42) of a female wearer.

A specific example of a suitable absorbent would be similar to a coform material made of a blend of polypropylene and cellulose fibers and used in KOTEX® maxi pantiliners and obtainable from Kimberly-Clark Corporation, Neenah, WI, USA.

The optional baffle (64) typically resides on the lower surface of the absorbent (66) and may be constructed from any desired material that is liquid-impermeable. Desirably, the baffle (64) will permit the passage of air and moisture vapor out of the absorbent (66), while blocking the passage of bodily fluid(s). An example of a suitable baffle material is a micro-embossed, polymeric film, such as polyethylene, polypropylene or polyester, having a minimum thickness of no less than about 0.025 mm and a maximum thickness of no greater than about 0.13 mm. Bicomponent films can also be used, as well as woven and nonwoven fabrics which have been treated to render them liquid-impermeable. An example of another suitable material is a closed cell polyolefin foam. A closed cell polyethylene foam may also work well.

The baffle (64) may be maintained in secured relation with the absorbent (66) by bonding all or a portion of the adjacent surfaces to one another. A variety of bonding methods known to one of skill in the art may be utilized to achieve any such secured relation. Examples of such methods include, but are not limited to, ultrasonics, thermal bonding, or the application of adhesives in a variety of patterns between the two adjoining surfaces. A specific example of a baffle material would be similar to a polyethylene film used on KOTEX® pantiliners and obtainable from Pliant Corporation, Schaumburg, IL, USA.

The optional fluid permeable cover (62) has an upper surface and a lower surface, with the upper surface typically contacting the body of the wearer and receiving bodily exudate(s).

The cover (62) desirably is made of a material that is flexible and non-irritating to the tissues within the vestibule (42) of a female wearer. As used herein, the term "flexible" is intended to refer to materials which are compliant and readily conform to the bodily surface(s) or respond by easily deforming in the presence of external forces.

5 The cover (62) is provided for comfort and conformability and functions to direct bodily exudate(s) away from the body and toward the absorbent (66). The cover (62) should retain little or no liquid in its structure so that it provides a relatively comfortable and non-irritating surface next to the tissues within the vestibule (42) of a female wearer. The cover (62) can be constructed of any woven or nonwoven material which is also easily penetrated by bodily fluids

10 10 contacting its surface. Examples of suitable materials include rayon, bonded carded webs of polyester, polypropylene, polyethylene, nylon, or other heat-bondable fibers, polyolefins, such as copolymers of polypropylene and polyethylene, linear low-density polyethylene, aliphatic esters such as polylactic acid, finely perforated film webs and net material also work well. A specific example of a suitable cover material would be similar to a bonded carded web made of

15 15 polypropylene and polyethylene used as a cover stock for KOTEX® pantiliners and obtainable from Sandler Corporation, Germany. Other examples of suitable materials are composite materials of a polymer and a nonwoven fabric material. The composite materials are typically in the form of integral sheets generally formed by the extrusion of a polymer onto a web of spunbond material. The fluid permeable cover (62) can also contain a plurality of apertures (not

20 20 shown) formed therein which are intended to increase the rate at which bodily fluid(s) can penetrate into the absorbent (66).

A physiologically hydrous cover material is also suitable for use. As used herein, the term "physiologically hydrous" is intended to connote a cover material which maintains a suitably moist interface between the tissues of the vestibule (42) and the absorbent article (40) when disposed in that vestibular environment; one that is benign respecting the requirements of comfort associated with the interposition of fabric or fabric-like structures within the moist tissue environment of the vestibule, keeping in mind as well the self-evident factor that the absorbent article is receiving bodily fluid(s) migrating through the vestibule and must conduct the same to the absorbent (66). Thus, while not "hydrous" in the classic sense prior to use (inasmuch as the cover will be dry at that time) the cover (62) maintains (or at least does not interfere with the maintenance of) the proper moisture level or balance required within the vestibule (42).

The cover (62) can also have at least a portion of the surface treated with a surfactant to render the cover more hydrophilic. This results in permitting the insulting bodily fluid(s) to more readily penetrate the cover (62). The surfactant may also diminish the likelihood that the

insulting bodily fluid(s), such as menstrual fluid, will flow off the cover (62) rather than being absorbed by the absorbent (66). One suitable approach provides for the surfactant to be substantially evenly distributed across at least a portion of the upper surface of the cover (62) that overlays the upper surface of the absorbent (66).

5 The cover (62) may be maintained in secured relation with the absorbent (66) by bonding all or a portion of the adjacent surfaces to one another. A variety of bonding methods known to one of skill in the art may be utilized to achieve any such secured relation. Examples of such methods include, but are not limited to, the application of adhesives in a variety of patterns between the two adjoining surfaces, entangling at least portions of the adjacent surface of the  
10 absorbent with portions of the adjacent surface of the cover, or fusing at least portions of the adjacent surface of the cover to portions of the adjacent surface of the absorbent.

The cover (62) typically resides on the upper surface of the absorbent (66), but alternatively can surround and partially or entirely enclose the absorbent. Alternatively, the cover (62) and the baffle (64) can have peripheries which extend outward beyond the periphery of the absorbent (66) and can be peripherally joined together to form an edge (84), as illustrated at least in FIG. 5. Utilizing known techniques, such as, for example, gluing, crimping, hot-sealing or the like, the edge (84) may be formed either entirely, so that the entire periphery of the absorbent (66) is circumscribed by their joinder, or the cover (62) and the baffle (64) can be partially peripherally joined. To minimize the possibility of irritation and/or discomfort to the  
20 wearer of the absorbent article (40), it is desired that the edge (84) and at least the area of the absorbent article immediately adjacent the edge be soft, compressible and conformable. Desirably, any edge (84) so formed shall have a width no greater than about 10; alternatively, no greater than about 9; alternatively, no greater than about 8; alternatively, no greater than about 7; alternatively, no greater than about 6; alternatively, no greater than about 5; alternatively, no  
25 greater than about 4; alternatively, no greater than about 3; alternatively, no greater than about 2; or alternatively, no greater than about 1 mm. In addition, any edge (84) so formed shall desirably have a width of no less than about 0.5; alternatively, no less than about 1; alternatively, no less than about 2; alternatively, no less than about 3; alternatively, no less than about 4; alternatively, no less than about 5; alternatively, no less than about 6; alternatively, no less than about 7; alternatively, no less than about 8; or alternatively, no less than about 9 mm. Thus, any edge (84) so formed may have a width ranging from no less than about 0.5 mm up to no greater than about 10 mm; although the approximate width of any edge may vary according to, *inter alia*, the general design and intended disposition of the absorbent article (40) within the vestibule  
30

(42) of a female wearer. In other embodiments, the cover (62) and/or the baffle (64) can have a periphery that is coterminous with the periphery of the absorbent (66).

Positioned either on or substantially parallel to the principal longitudinal axis (L) of the absorbent (66), is, optionally, a desired axis of flexure (F). A desired axis of flexure (F)

- 5 generally runs in the longitudinal direction, *i.e.*, along the x direction, and may be off center from the principal longitudinal axis (L) a distance of no greater than about 10; alternatively, no greater than about 9; alternatively, no greater than about 8; alternatively, no greater than about 7; alternatively, no greater than about 6; alternatively, no greater than about 5; alternatively, no greater than about 4; alternatively, no greater than about 3; alternatively, no greater than about 2;
- 10 or alternatively, no greater than about 1 mm. Desirably, a desired axis of flexure (F) is aligned along the principal longitudinal axis (L). A desired axis of flexure (F) typically minimally extends longitudinally no less than about 90; alternatively, no less than about 80; alternatively, no less than about 70; alternatively, no less than about 60; alternatively, no less than about 50; or alternatively, no less than about 40 % of the maximum length ( $L_{max}$ ) of the absorbent (66). A desired axis of flexure (F) typically extends longitudinally no greater than about 50; alternatively, no greater than about 60; alternatively, no greater than about 70; alternatively, no greater than about 80; alternatively, no greater than about 90; or alternatively, no greater than about 100 % of the maximum length ( $L_{max}$ ) of the absorbent (66). A desired axis of flexure (F) may result naturally from the dimensions, shape, and/or configuration of the absorbent (66), or the
- 15 20 absorbent may be imparted with a weakened axis or region to create a desired axis of flexure. A desired axis of flexure (F) may also be formed by any of the techniques known to one of skill in the art, including, for example, scoring, pre-folding, slitting, embossing, or the like. Although a desired axis of flexure (F) is described herein as residing in the absorbent (66), one of skill in the art will readily appreciate that a desired axis of flexure may be formed in either the cover (62), the baffle (64) and/or the absorbent; the cover and the baffle; the cover and the absorbent; or the baffle and the absorbent. When present, a desired axis of flexure (F) typically allows an absorbent article (40) to be folded more easily prior to disposition within the vestibule (42) of a female wearer.

The absorbent article (40) also has a thickness, caliper or height (H), as illustrated at least

- 30 in FIGs. 4 and 5, measured along a line laying generally parallel to the z-axis. The minimum thickness of the absorbent article (40) typically is no less than about 9; alternatively, no less than about 8; alternatively, no less than about 7; alternatively, no less than about 6; alternatively, no less than about 5; alternatively, no less than about 4; alternatively, no less than about 3; alternatively, no less than about 2; alternatively, no less than about 1; or alternatively, no less

than about 0.5 mm. The maximum thickness of the absorbent article (40) typically is no greater than about 1; alternatively, no greater than about 2; alternatively, no greater than about 3; alternatively, no greater than about 4; alternatively, no greater than about 5; alternatively, no greater than about 6; alternatively, no greater than about 7; alternatively, no greater than about 8; alternatively, no greater than about 9; or alternatively, no greater than about 10 mm. Thus, the absorbent article (40) may have a thickness of about 10 mm or less; although the approximate thickness of the absorbent article may vary according to, *inter alia*, the general design and intended disposition of the absorbent article within the vestibule (42) of a female wearer.

The absorbent article (40) typically is folded along an axis lying on or positioned parallel to the principal longitudinal axis (L), as illustrated at least in FIGs. 12, 13 and 14, prior to disposition within the vestibule (42) of the female wearer. When folded along such an axis, the absorbent article (40) will form a recess (92) which protects the wearer's finger(s) from soiling when the absorbent article is disposed within the vestibule (42). Once inserted, the absorbent article (40) may have a tendency to unfold in an attempt to fill the vestibule and thus maintain the

upper surface of the absorbent article in contact with the tissues of the vestibule (42). The absorbent article (40) may be resiliently biased along the axis about which it is folded to increase the tendency of the absorbent article to unfold. Alternatively, the absorbent (66) of the absorbent article (40) may be thicker along its longitudinal edges, as illustrated at least in FIGs. 11 and 12, thus also demonstrating a biasing effect, if desired, which is typically intended to allow the upper surface of the absorbent article (40) to contact the tissues of the vestibule (42). An absorbent article (40) as described herein, however, does not necessarily require any additional features to maintain contact with the tissues of the vestibule (42) of the female wearer. The naturally moist surfaces of the tissues of the vestibule (42) typically demonstrate a tendency to maintain contact with the upper surface of the absorbent article (40).

As noted above, the wearer may fold the absorbent article (40) along an axis lying on or positioned parallel to the principal longitudinal axis (L) prior to disposition within the vestibule (42). The wearer may, therefore, hold the folded absorbent article (40) at the longitudinal sides as illustrated at least in FIG. 14. The absorbent article (40) may then be disposed within the vestibule (42) by the wearer exerting a force with a finger or fingers positioned in the recess (92) formed by the folded absorbent article.

In conducting their research, the present inventors recognized that a significant number of women have different vestibule sizes, as well as different labia minora lengths and widths. For example, the human female labia minora length can range from about 20 to about 80 mm, or even longer depending on the female. Similarly, the human female labia minora width can range

from about 4 to about 50 mm, again depending on the female. With such a broad variation in the genitalia of the human female, the present inventors realized the deficiencies of a single-sized labial pad intended for use by potential female wearers. The present inventors therefore believe that labial pads having a variety of lengths and widths are necessary to accommodate the  
5 variation in the human female genitalia. While conducting their research, however, the present inventors determined that the typical response of "scaling-up" a smaller labial pad to fit a human female with a larger vestibule or "scaling-down" a larger labial pad to fit a human female with a smaller vestibule, often would result in the labial pad either being too large and causing the female wearer discomfort and/or becoming dislodged, or being too small and not affording  
10 sufficient protection from leakage and/or failing to stay in place and thus becoming dislodged from the vestibule of a female wearer.

In response to these findings, the present inventors continued their research and found that in addition to considering the length and width of a labial pad, the surface area of a labial pad also plays a significant role in enhancing the comfort and fit of a labial pad disposed within a  
15 female wearer's vestibule. As part of their research, the inventors determined that the effective surface area of the human female vestibule can be as small as about 275 mm<sup>2</sup>, or even smaller depending on the female. In addition, the effective surface area of the human female vestibule can be as large as about 3,800 mm<sup>2</sup>, or even larger depending on the female. Use of the phrase "effective surface area" with regard to a vestibule is intended to refer to that portion of the  
20 surface of the vestibule available for contact with absorbent articles similar to and including those described herein. Although there exists a great amount of variation in the effective surface area of the human female vestibule, the inventors determined that a significant number of human female vestibules have effective surface areas within the range of about 700 to about 3,100 mm<sup>2</sup>.

Believing that a single sized product would not effectively cover the entire range, the inventors  
25 established three ranges relative to the differing effective surface areas of female vestibules (42): from about 700 to about 1,700 mm<sup>2</sup>; from about 1,700 to about 2,400 mm<sup>2</sup>; and from about 2,400 to about 3,100 mm<sup>2</sup>. Utilizing this information, the inventors found that by substantially matching the surface area of the upper surface of an absorbent (66) with the effective surface area of a female wearer's vestibule, the absorbent article demonstrates an improved efficacy at  
30 maintaining disposition within the vestibule (42) which results in the absorbent article providing better coverage of the vestibule (thus minimizing the potential for leakage) and enhanced comfort to the wearer. This is particularly significant when desiring to maintain disposition of the absorbent article within the vestibule of a female wearer absent the assistance of additional stay-

in-place means such as, for example, strings, body adhesives, garment adhesives, belts, sanitary napkins, tampons, undergarments or the like.

Utilizing the results of their research, the present inventors developed specifically-dimensioned absorbent articles configured for disposition within the vestibule of a female wearer

5 and having a variety of geometries which allow the absorbent articles to maintain disposition within the vestibule of a female wearer absent the assistance of a stay-in-place means. Examples of these geometries include, but are not limited to, rectangle, ovoid, elliptical, trapezoid, circle, triangle, square, teardrop, diamond-shaped, butterfly, pear-shaped, heart-shaped or a variety of combinations thereof.

10 Specifically, in one embodiment of an absorbent article (40) of the present invention, the absorbent (66) has a maximum width ( $W_{\max}$ ) typically no greater than about 10; alternatively, no greater than about 15; alternatively, no greater than about 20; alternatively, no greater than about 25; alternatively, no greater than about 30; alternatively, no greater than about 35; or alternatively, no greater than about 40 mm. The minimum width ( $W_{\min}$ ) of the absorbent (66) in this embodiment typically is no less than about 35; alternatively, no less than about 30; alternatively, no less than about 25; alternatively, no less than about 20; alternatively, no less than about 15; alternatively, no less than about 10; or alternatively, no less than about 5 mm. Thus, the absorbent (66) may have a width ranging between no less than about 5 mm up to no greater than about 40 mm; although the approximate width(s) of the absorbent may vary 15 according to, *inter alia*, the general design and intended disposition of the absorbent article (40) within the vestibule (42) of a female wearer. The absorbent (66) of this embodiment also has a maximum length ( $L_{\max}$ ) typically of no greater than about 45; alternatively, no greater than about 50; alternatively, no greater than about 55; alternatively, no greater than about 60; alternatively, no greater than about 65; alternatively, no greater than about 70; alternatively, no greater than about 75; or alternatively, no greater than about 80 mm. The minimum length ( $L_{\min}$ ) of the absorbent (66) in this embodiment typically is no less than about 75; alternatively, no less than about 70; alternatively, no less than about 65; alternatively, no less than about 60; alternatively, no less than about 55; alternatively, no less than about 50; alternatively, no less than about 45; or alternatively, no less than about 40 mm. Thus, the absorbent (66) may have a length ranging 20 between no less than about 40 mm up to no greater than about 80 mm; although the approximate length(s) of the absorbent may vary according to, *inter alia*, the general design and intended disposition of the absorbent article (40) within the vestibule (42) of a female wearer. The surface area of the upper surface of the absorbent (66) of this embodiment typically is no less than about 25 1,600; alternatively, no less than about 1,500; alternatively, no less than about 1,400;

100038074-123104

alternatively, no less than 1,300; alternatively, no less than about 1,200; alternatively, no less than about 1,100; alternatively, no less than about 1,000; alternatively, no less than about 900; alternatively, no less than about 800; or alternatively, no less than about 700 mm<sup>2</sup>. Stated differently, the surface area of the upper surface of the absorbent (66) of this embodiment

5 typically is no greater than about 800; alternatively, no greater than about 900; alternatively, no greater than about 1,000; alternatively, no greater than about 1,100; alternatively, no greater than about 1,200; alternatively, no greater than about 1,300; alternatively, no greater than about 1,400; alternatively, no greater than about 1,500; alternatively, no greater than about 1,600; or alternatively, no greater than about 1,700 mm<sup>2</sup>. Thus, the upper surface of the absorbent (66)

10 may have a surface area ranging between no less than about 700 mm<sup>2</sup> up to no greater than about 1,700 mm<sup>2</sup>; although the approximate surface area of the upper surface of the absorbent may vary according to, *inter alia*, the general design and intended disposition of the absorbent article (40) within the vestibule (42) of a female wearer.

In another embodiment of an absorbent article (40) of the present invention, the absorbent (66) has a maximum width ( $W_{\max}$ ) typically no greater than about 20; alternatively, no greater than about 25; alternatively, no greater than about 30; alternatively, no greater than about 35; alternatively, no greater than about 40; alternatively, no greater than about 45; or alternatively, no greater than about 50 mm. The minimum width ( $W_{\min}$ ) of the absorbent (66) in this embodiment typically is no less than about 45; alternatively, no less than about 40; alternatively, no less than about 35; alternatively, no less than about 30; alternatively, no less than about 25; alternatively, no less than about 20; or alternatively, no less than about 15 mm. Thus, the absorbent (66) may have a width ranging between no less than about 15 mm up to no greater than about 50 mm; although the approximate width(s) of the absorbent may vary according to, *inter alia*, the general design and intended disposition of the absorbent article (40) within the vestibule (42) of a female wearer. The absorbent (66) of this embodiment also has a maximum length ( $L_{\max}$ ) typically of no greater than about 55; alternatively, no greater than about 60; alternatively, no greater than about 65; alternatively, no greater than about 70; alternatively, no greater than about 75; alternatively, no greater than about 80; alternatively, no greater than about 85; or alternatively, no greater than about 90 mm. The minimum length ( $L_{\min}$ ) of the absorbent (66) in this embodiment typically is no less than about 85; alternatively, no less than about 80; alternatively, no less than about 75; alternatively, no less than about 70; alternatively, no less than about 65; alternatively, no less than about 60; alternatively, no less than about 55; or alternatively, no less than about 50 mm. Thus, the absorbent (66) may have a length ranging between no less than about 60 mm up to no greater than about 90 mm; although the approximate

length(s) of the absorbent may vary according to, *inter alia*, the general design and intended disposition of the absorbent article (40) within the vestibule (42) of a female wearer. The surface area of the upper surface of the absorbent (66) of this embodiment typically is no less than about 2,300; alternatively, no less than about 2,200; alternatively, no less than about 2,100;

5 alternatively, no less than 2,000; alternatively, no less than about 1,900; alternatively, no less than about 1,800; or alternatively, no less than about 1,700 mm<sup>2</sup>. Stated differently, the surface area of the upper surface of the absorbent (66) of this embodiment typically is no greater than about 1,800; alternatively, no greater than about 1,900; alternatively, no greater than about 2,000; alternatively, no greater than about 2,100; alternatively, no greater than about 2,200;

10 alternatively, no greater than about 2,300; or alternatively, no greater than about 2,400 mm<sup>2</sup>. Thus, the upper surface of the absorbent (66) may have a surface area ranging between no less than about 1,700 mm<sup>2</sup> up to no greater than about 2,400 mm<sup>2</sup>; although the approximate surface area of the upper surface of the absorbent may vary according to, *inter alia*, the general design and intended disposition of the absorbent article (40) within the vestibule (42) of a female wearer.

15 In yet another embodiment of an absorbent article (40) of the present invention, the absorbent (66) has a maximum width ( $W_{\max}$ ) typically no greater than about 10; alternatively, no greater than about 15; alternatively, no greater than about 20; alternatively, no greater than about 25; alternatively, no greater than about 30; alternatively, no greater than about 35; alternatively, no greater than about 40; alternatively, no greater than about 45; or alternatively, no greater than about 50 mm. The minimum width ( $W_{\min}$ ) of the absorbent (66) in this embodiment typically is no less than about 45; alternatively, no less than about 40; alternatively, no less than about 35; alternatively, no less than about 30; alternatively, no less than about 25; alternatively, no less than about 20; alternatively, no less than about 15; alternatively, no less than about 10; or alternatively, no less than about 5 mm. Thus, the absorbent (66) may have a width ranging

20 between no less than about 5 mm up to no greater than about 50 mm; although the approximate width(s) of the absorbent may vary according to, *inter alia*, the general design and intended disposition of the absorbent article (40) within the vestibule (42) of a female wearer. The absorbent (66) of this embodiment also has a maximum length ( $L_{\max}$ ) typically of no greater than about 75; alternatively, no greater than about 80; alternatively, no greater than about 85;

25 alternatively, no greater than about 90; alternatively, no greater than about 95; or alternatively, no greater than about 100 mm. The minimum length ( $L_{\min}$ ) of the absorbent (66) in this embodiment typically is no less than about 95; alternatively, no less than about 90; alternatively, no less than about 85; alternatively, no less than about 80; alternatively, no less than about 75; or alternatively, no less than about 70 mm. Thus, the absorbent (66) may have a length ranging

100038074-1-22101

between no less than about 70 mm up to no greater than about 100 mm; although the approximate length(s) of the absorbent may vary according to, *inter alia*, the general design and intended disposition of the absorbent article (40) within the vestibule (42) of a female wearer. The surface area of the upper surface of the absorbent (66) of this embodiment typically is no less than about 3,000; alternatively, no less than about 2,900; alternatively, no less than about 2,800; alternatively, no less than 2,700; alternatively, no less than about 2,600; alternatively, no less than about 2,500; or alternatively, no less than about 2,400 mm<sup>2</sup>. Stated differently, the surface area of the upper surface of the absorbent (66) of this embodiment typically is no greater than about 2,500; alternatively, no greater than about 2,600; alternatively, no greater than about 2,700; alternatively, no greater than about 2,800; alternatively, no greater than about 2,900; alternatively, no greater than about 3,000; or alternatively, no greater than about 3,100 mm<sup>2</sup>. Thus, the upper surface of the absorbent (66) may have a surface area ranging between no less than about 2,400 mm<sup>2</sup> up to no greater than about 3,100 mm<sup>2</sup>; although the approximate surface area of the upper surface of the absorbent may vary according to, *inter alia*, the general design and intended disposition of the absorbent article (40) within the vestibule (42) of a female wearer.

Although the present invention has been illustrated and described in considerable detail with reference to certain embodiments thereof, other embodiments are possible. Therefore, the spirit and scope of the appended claims should not be limited to the illustration and description of the embodiments contained herein.

20